GenRock 2K

Description:

GenRock 2K is a High Opacity Two Component Acrylic Urethane Topcoat designed for Single Stage Repair. It meets and exceeds customers' expectations with its high opacity, quick-dry, and its ultimate and durable gloss.
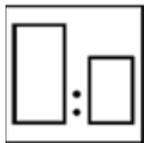
GenRock 2K is a direct toner system. It performs a great resistance to UV and chemicals.

Substrate and preparation:

• Fine sand old finish coating and 2K surfacer with P400 followed by P500 dry abrasives.

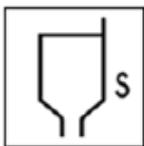| 2K GenRock- Application Standard - HS	2K GenRock- Application Standard - VOC
Mix 2:1 with any of the following hardeners: 100% — 50% GenRock 2K — H760 Special H750 Extra slow H700 Slow H600 Normal H500 Fast Potlife: 5h at 20°C 0-10% General Thinner	Mix 100:66 with any of the following hardeners: 100% — 66% GenRock 2K — H920 Slow H820 Fast Potlife: 5h at 20°C *VOC compliance applies to certain colors (check Gen-mix)* *It is up to the user to comply with VOC regulations according to his market legislations.*
16-18s / DIN 4 mm / 20°C	>27s/DIN 4 mm/20 °C
1 medium + 1 full 3-5 minutes between coats 2 coats 50 – 60 micron	1 light+ 1 full

HVLP 1.3 – 1.5 mm
Two coats
2.0 - 2.5 bar air pressure

GenRock 2K

Flash off 10 minutes before increasing temperature
Bake 30 min at 60 °C panel temperature

Short- Medium Wave 8--12 minutes
The panel should be maintained at greater than 80cm from IR unit.

Wear suitable protection

Flash Point: 25°C (77°F)

Solids Content: 46.6% – 65.9% by weight

Coverage: 8 - 9 m2/l at 50 micron dry film thickness (theoretical)

Specific Gravity: 0.94 – 1.325 kg/cm^3

VOC (2004/42/EC): Varies depending on color and dilution.

SDS: Refer to the safety data sheet